



CADDY ASSEMBLY INSTRUCTIONS- 24" WIDE RJPLs

Parts of this assembly require two people.

- Parts:
- 2 rectangular frames (1 with wheels, 1 without)
 - 2 side panels with sloped rails
 - 24" square bar with corner brackets attached to the ends
 - 4 T-brackets with hardware attached in all four holes
 - 2 T-brackets with hardware attached in only two holes
 - 4 black t-nuts
 - 4 screws, 5/8"
 - 6 black plastic end caps with plastic hardware

- Tools: 3/16 Hex-L-Key (included)

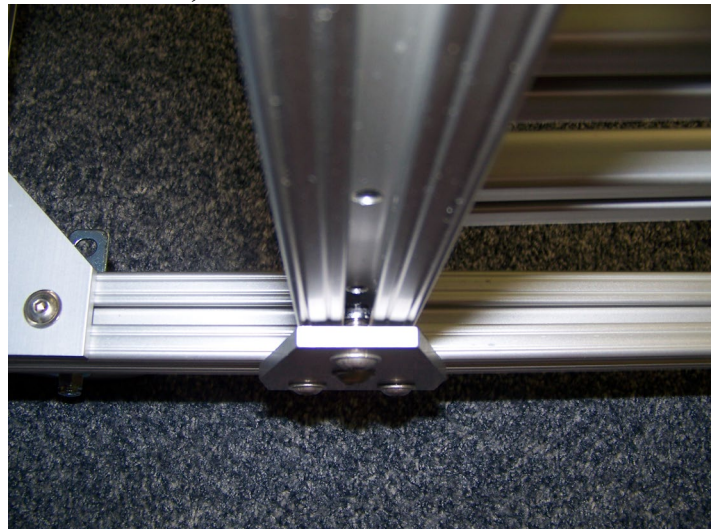


- 1) Start with the base rectangle (the one with the wheels attached). Set it on the floor so that the wheels are down.
- 2) Slide two t-brackets into each side, as shown below. If they do not slide easily, loosen, but do not remove, the screws holding the T-nuts



NOTE: The side panels have an X at the top of the end posts and the rails go smooth side to the inside.

- 3) Lift one side panel and rest it on the side rail of the base. One person can hold this in place while the other slides the T-brackets to line up with it. Then, the person holding the side should lift it to the top of the T-bracket. The other person aligns the T-nuts so that they slide into the upright pieces of the side rail, as shown below.



- 4) Slide the side panel on the base all the way to the corner bracket for the swivel wheel. Tighten the screws with the hex key.

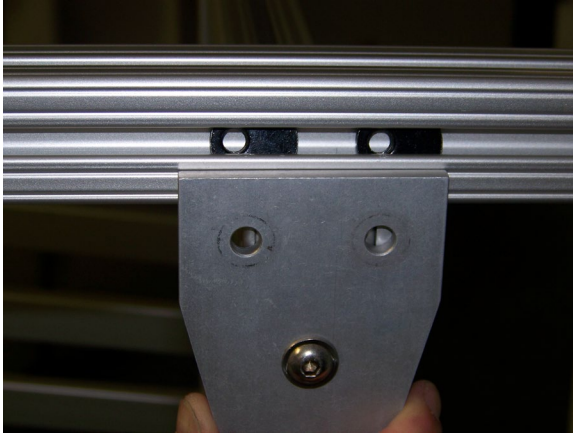


- 5) Do the same for the other side.
- 6) Next, attach the cross bar to the end where the rails are sloping down (closer to the rigid wheels), as follows: Slide the two lower t-nuts into the channel of the end posts from the top, as shown below. If the side rails are too far apart, push them together to make it easier to attach the cross bar. Align the cross bar with the top of the upright end posts. Tighten the screws with the hex key.



- 7) Orient the top rectangular frame so the corner brackets that are perpendicular to the frame are towards the end with the swivel wheels. Slide the T-nuts of those corner brackets into the top of the end posts, as shown above, left. Tighten the screws with the hex key.

- 8) Attach the t-brackets with two t-nuts to the top of the end posts closest to the rigid wheels, and slightly tighten the screws. Slide two T-nuts into the channel from the end, with the flat side toward the caddy and the raised side toward the bracket. Align them with the holes in the bracket. Slide the T-bracket up, and insert screws into the holes in the bracket and engage the nuts. Tighten the screws with the hex key.



- 9) Add the end caps to the exposed ends (four on the base, and two on the top frame) by pushing the plastic screw through the end cap and firmly pushing that into the exposed end.